

AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in this application.

1. (Currently Amended) A rotary damper comprising:
~~a partition wall that partitions a to partition space formed between a rotor and a housing for housing the to house said rotor and to thereby form a fluid chamber to be fluid-filled with fluid; and~~
~~a vane provided to be disposed in the said fluid chamber; and~~
~~a plug to close an opening of said housing;~~
~~wherein the housing and the partition wall are integrally formed by press working~~
~~said plug has a flange to be used for mounting which protrudes from an outer~~
~~circumferential surface of said plug and a stepped portion to enable part of a roller~~
~~caulking an edge of said opening of said housing to revolve and travel along a~~
~~peripheral edge of said housing so that said plug having said flange is coupled to said~~
~~housing by caulking an edge of said opening of said housing.~~

- 2.-5. (Canceled)

6. (Currently Amended) A method for manufacturing a rotary damper including:
~~having a partition wall that partitions a to partition space formed between a rotor and a~~
~~housing for housing the to house said rotor to thereby and to form a fluid chamber to be~~
~~fluid-filled with fluid; and a vane provided to be disposed in the said fluid chamber,~~
~~comprising the step of:~~
~~integrally forming the said housing and the integrally with said partition wall by press~~
~~working;~~
~~forming, by press working, a plug having a flange to be used for mounting which~~
~~extends toward a direction approximately orthogonal to an outer circumferential surface~~
~~of said housing and a stepped portion to enable part of a roller caulking an edge of~~
~~said opening of said housing to revolve and travel along a peripheral edge of said~~
~~housing so that said plug having said flange is coupled to said housing by caulking an~~

edge of said opening of said housing; and caulking an edge of said opening of said housing by making part of said roller revolve and travel along a peripheral edge using said stepped portion of said plug to couple le said plug to said housing.